

Purchase Order Receipt Listing

Friday, March 03, 2017 8:57:05 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35284 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name		VU-MET002	A.M. Castle & Co. (Canada) Inc.- C/O 910720								
PO35284	1		M7075T6B0.375X8.0 f 00		3/6/2017	3/14/2017	12.0000		0.0000	0	\$0.00
USD	No		7075-T6 Plate 0.375" f X 8.000", QQ-A 250/12		12.0000	PLOU01			0.0000	0	
			m136965								
	2		M7075T6B5.000X0.3 f 75		3/6/2017	3/14/2017	12.0000		0.0000	0	\$0.00
	No		7075-T6 BAR 5.000" f X 0.375"		12.0000	PLOU01			0.0000	0	
			m136965								
	3		M7075T73B4.000x4. f 000		3/6/2017	3/14/2017	4.0000		0.0000	0	\$0.00
	No		7075-T73 Bar 4.0 x 4.0 grain direction along 4" wide		4.0000	PLOU01			0.0000	0	
			m136965								
	5		D6104-005P DAS Each		3/6/2017	3/3/2017	10.0000		0.0000	0	\$0.00
	No		17-4 SS Roundbar 14 Each 4.00"Od 9-89		10.0000	PLOU01			0.0000	0	
			m136965/156738								
	6		71401-45		3/6/2017	3/14/2017	1.0000		0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES		1.0000	PLOU01			0.0000	0	
			m136965								

Total Received Quantity: 39.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$0.00
Total Balance Due Quantity: 0.0000

**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

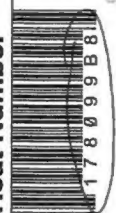
Shipment No:3201023

Ship From: A. M. CASTLE & CO. 3050 S HYDRAULIC WICHITA, KS 67216 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 16-FEB-17		F.O.B. ORIGIN		Freight Terms Prepaid		Carrier ABF	
						BOL No 3201023-2	

Shipment Details

Order No	Line No	Item No	Description
4660070	1	750067.MO	0.3750.PL.7075.T651ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 8 IN (+ .1250/- .0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 35284		Part Number	Ordered Qty 1.00 PCS
			Invoice Qty 1.00 PCS

Details
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S
Email P/s and certs to: clavoie@artaero.com
END USER: DART AEROSPACE
END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120863716	KAISER ALUMINUM			1			45.4181

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 16-FEB-2017 03:00:02 PM

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CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

William R. Hayes
W. R. Hayes
K-40 KS

8017-03-3

SHIP TO:

A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number
4423896

CUSTOMER PO NUMBER: 381969		WORK PACKAGE:	CUSTOMER PART NUMBER: 750067		SHIP RUN/LOAD: 103612/20	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1214279	LINE ITEM: 1	SHIP DATE: 1-JUL-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: Sawed Plate
WEIGHT SHIPPED: 3248 LB	QUANTITY: 12 PCS EST.	TRUCK B/L #: 2061108	GAUGE: 0.3750 IN (9.5250 MM)		DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)

MHU 2016093: LOT 17809988: 12 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevU

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Test Results

Lot: 17809988

Cast 211

Drop 90

Ingot 3

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	89.0 : 89.3 (614 : 616)	78.5 : 78.7 (541 : 543)	13.0 : 13.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.05	0.11	1.6	0.01	2.6	0.19	6.0	0.02	0.01	0.01	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 R 3



KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4423896

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1251 (C max 1ppm).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER




**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

Shipment No:3201023

Ship From: A. M. CASTLE & CO. 3050 S HYDRAULIC WICHITA, KS 67216 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 16-FEB-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier ABF	BOL No 3201023-2			

Shipment Details

Order No 4660070	Line No 2	Item No 750067.MO	Description 0.3750.PL.7075.T651-ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 5 IN (+ .1250/- .0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 35284	Part Number	Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No. 120863716	Mill KAISER ALUMINUM	Heat Number  178099B8	Mech Id 1
	Width (IN)	Length (IN)	Shipped Qty(LBS) 28.3863


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Date Printed: 16-FEB-2017 03:00:02 PM

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to G.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Signature: <i>Alison R. Taylor</i> Stamp: 
Date:	Name:

817-03-13

SHIP TO:

A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number
4423896

CUSTOMER PO NUMBER: 381969		WORK PACKAGE:		CUSTOMER PART NUMBER: 750067		SHIP RUN/LOAD: 103612/20		GOV'T CONTRACT NUMBER:			
KAISER ORDER NO: 1214279		LINE ITEM: 1	SHIP DATE: 1-JUL-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: Sawed Plate				
WEIGHT SHIPPED: 3248 LB		QUANTITY: 12 PCS EST.		TRUCK B/L #: 2061108		GAUGE: 0.3750 IN. (9.5250 MM)		DIAMETER/WIDTH: 48.500 IN. (1231.9 MM)		LENGTH: 144.500 IN. (3670.3 MM)	

MHU 2016093: LOT 178099B8: 12 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevU

DAS
9
9-89

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Test Results

Lot: 178099B8

Cast 211

Drop 90

Ingot 3

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	89.0 : 89.3 (614 : 616)	78.5 : 78.7 (541 : 543)	13.0 : 13.2

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.05	0.11	1.6	0.01	2.6	0.19	6.0	0.02	0.01	0.01	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15409 R 3





Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4423896

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
- * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1251 (< 1 ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



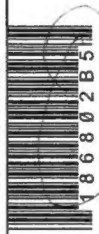
**INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

Shipment No:3201023

Ship From: A. M. CASTLE & CO. 3050 S HYDRAULIC WICHITA, KS 67216 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 16-FEB-17		F.O.B. ORIGIN		Freight Terms Prepaid		Carrier ABF	
						BOL No 3201023-2	

Shipment Details

Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty		
4660070	3	752132.MO	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 48.5 IN (GRAIN TO RUN ALONG 4") X 4 IN (+ .0620/- .0000 IN (GRAIN TO RUN ALONG 4") - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	1.00 PCS	1.00 PCS		
Purchase Order No 35284 Part Number Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 120863716	Mill KAISER ALUMINUM	Heat Number 	Mech Id	PCS 1	Width (IN)	Length (IN)	Shipped Qty(LBS) 80.4138

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Date Printed: 16-FEB-2017 03:00:02 PM

INTERORG TRANSFER
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Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative:	Date: Name:

Amir D. Kays
OSPA
K2

SP17033

SHIP TO: A M CASTLE & CO 3050 SOUTH HYDRAULIC WICHITA, KS 67216
SOLD TO: AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4432642

CUSTOMER PO NUMBER: 388529-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752132	SHIP RUN/LOAD: 103681/5	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1216968-1	SHIP DATE: 11-SEP-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T7351
PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 5694 LB	QUANTITY: 2 PCS EST.	TRUCK B/L #: 2062385	GAUGE: 4.0000 IN (101.6000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2013125: LOT 18680285: 1 pieces;
MHU 2023548: LOT 18299288: 1 pieces;

Certified Specifications

AMS 4078/RevJ
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
MMS 159/RevT

AMS-QQ-A-250/12/RevA
ASTM B 594/Rev13
CMMP 025/RevV
GAMPS 9101/RevB/AmdSCN1
PS 21211/RevP

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 4297

Lot: 18299288 Cast 246

Drop 06

Test Results

Ingot 5

DAS
14
9-89

Melted In USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	63.8 : 63.8 (440 : 440)	51.1 : 51.2 (352 : 353)	10.5 : 10.9

(ASTM E1004)
(EN 2004-1)

Conductivity %IACS :	41.6 Min	41.8 Max
(MS/M) :	24.1 Min	24.2 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.19	1.5	0.03	2.4	0.20	5.8	0.03	0.01	0.01	TOT 0.06



KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4432642

Lot: 186802B5 Cast 225 Drop 14 Ingot 5 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper T7351	Dir / # Tests LT / 2 (Min:Max)	Ultimate KSI (MPA) 64.4 : 64.8 (444 : 447)	Yield KSI (MPA) 51.3 : 51.7 (354 : 356)	Elongation % 11.3 : 11.6
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(ASTM E1004)
(EN 2004-1)

Conductivity %IACS :	41.6 Min	42.0 Max
(MS/M) :	24.1 Min	24.4 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.06	0.15	1.4	0.02	2.6	0.20	5.8	0.03	0.01	0.01	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15413E R 6

TEST NOTES

Metal represented by this test report was 100% Type I
(Immersion) ultrasonically tested from one side with 3mm
dead zones top and bottom and meets the Class A and Class B
requirements of all specifications referenced on this test
report. No surface marking of sonic indications is
performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 (< 1ppm).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of weld repair.
- meets the reporting requirements of EN10204, Type 3.1.

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James Hemenway

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3198496

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 14-FEB-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 3198496-2

Shipment Details	Final Destination Branch - TOR
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Order No	Line No	Item No	Description				
4660089	1	42464.MO	4.0000.RD.17CR-4NI.STAINLESS.RT.SOL TR.COND A.132.0000-156.0000 CUT TO 5.1 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: AMS 5643 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
35284	YOUR ITEM NUMBER: D6104-005	10.00 PCS	10.00 PCS				
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 14-FEB-2017 03:29:52 PM



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

120860941	NORTH AMERICAN STAINLESS	 0 9 6 M	10			187.2907
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These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date: Name:

SHIPPED FEB 14 2017

M. Randu



Sp 17-03-3

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 14-FEB-2017 03:29:52 PM

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M107576BS.00X.375

PO / BATCH NO.: P035284 / M136965

DATE: 17.03.03

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .375"
 THICKNESS RECEIVED: .375"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	AMS-QQ A-250/12
CORRECT REF # TO LINK CERT	(Y) N	17809938
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>[Signature]</u>		SIGNED OFF BY: _____	
DATE: <u>17.03.03</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M1075TLB0375VB.03

PO / BATCH NO.: P035284/M136965

DATE: 17-03-03

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .375"
 THICKNESS RECEIVED: .375"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	AMS-QQ-A-250/12
CORRECT REF # TO LINK CERT	(Y)	N	17309988
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>[Signature]</u>	SIGNED OFF BY: _____		
DATE: <u>17-03-03</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M7075T73B4.00X4.00
 DATE 17/03/05

PO / BATCH NO 35284/136965

MATERIAL CERT REC'D yes
 QUANTITY RECEIVED 4
 QUANTITY INSPECTED 4
 QUANTITY REJECTED _____

THICKNESS ORDERED 4.00
 THICKNESS RECEIVED 3.980
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	<u>M7075T73</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	<u>3.980</u>
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	<u>AMS-QQ-A-250/12</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	<u>HEAT# 186802BS</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	<u>M7075T73B4.00X4.00</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	<u>136965</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>14</u> DATE: <u>17/03/05</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35284**

Purchase Order Date 2/10/2017

PO Print Date 2/10/2017

Page Number 1 of 3

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

FEB 10 2017

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Chantal Lavoie

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	3/6/2017 Yes 2/6/2017	FN	12.00 f	\$24.84	\$298.08

DAS
9
9-83
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$298.08

2	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	3/6/2017 Yes 2/6/2017		12.00 f	\$17.09	\$205.08
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DAS
9
9-83
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$205.08

Note:

2/10/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35284**

Purchase Order Date 2/10/2017

PO Print Date 2/10/2017

Page Number 2 of 3

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

3	M7075T73B4.000x4.000	7075-T73 Bar 4.0 x 4.0 grain direction along 4" wide	3/6/2017	4.00	\$124.25	\$497.00
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Yes

2/6/2017

MATERIAL: 7075-T73/T73510T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078

8817-03-3

NOTE: GRAIN DIRECTION MUST RUN ALONG 4" WIDE

Line Total: \$497.00

4	D6101-007P	7075-T7351 8.25X7.75X2.5	3/6/2017	20.00	\$56.11	\$1,122.20
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Yes

2/6/2017

Each

AS PER DWG D6101 REV. B

B156737

MATERIAL: 7075-T7351 (QQ-A-250/12)

SIZE: 7.750" X 8.250" X 2.50" THICK

GRAIN DIRECTION ALONG: 7.750" LENGTH

TOLERANCE AS PER QUOTE +.030"/-.000"

Line Total: \$1,122.20

Note:

2/10/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35284**

Purchase Order Date 2/10/2017

PO Print Date 2/10/2017

Page Number 3 of 3

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

5	D6104-005P ✓	17-4 SS Roundbar 4.00"Od ✓	3/6/2017 Yes 2/6/2017	10.00 Each	✓ SP17-03-3	\$54.20	\$542.00
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AS PER DWG D6104 REV. B
B156738

MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630
SIZE: 4.00" X 5.10" LONG

6	71401-45	PROCUREMENT QUALITY CLAUSES ✓	3/6/2017 No 2/6/2017	1.00	✓ SP17-02-16	\$0.00	\$0.00
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Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$542.00

Line Total: \$0.00

PO Total: \$2,664.36

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 2/10/2017